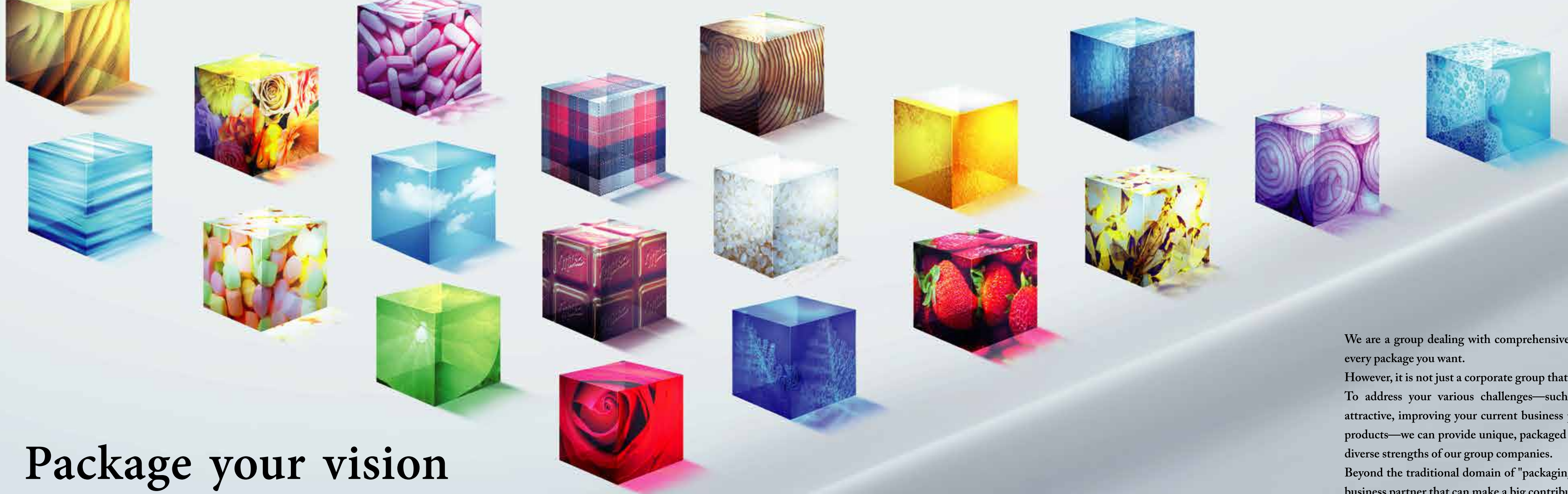




GROUP GUIDE



Package your vision

Packaging your ideals and imagination.
We are the Meiwa Pax Group.

We are a group dealing with comprehensive packaging materials that provide every package you want.

However, it is not just a corporate group that simply provides things.

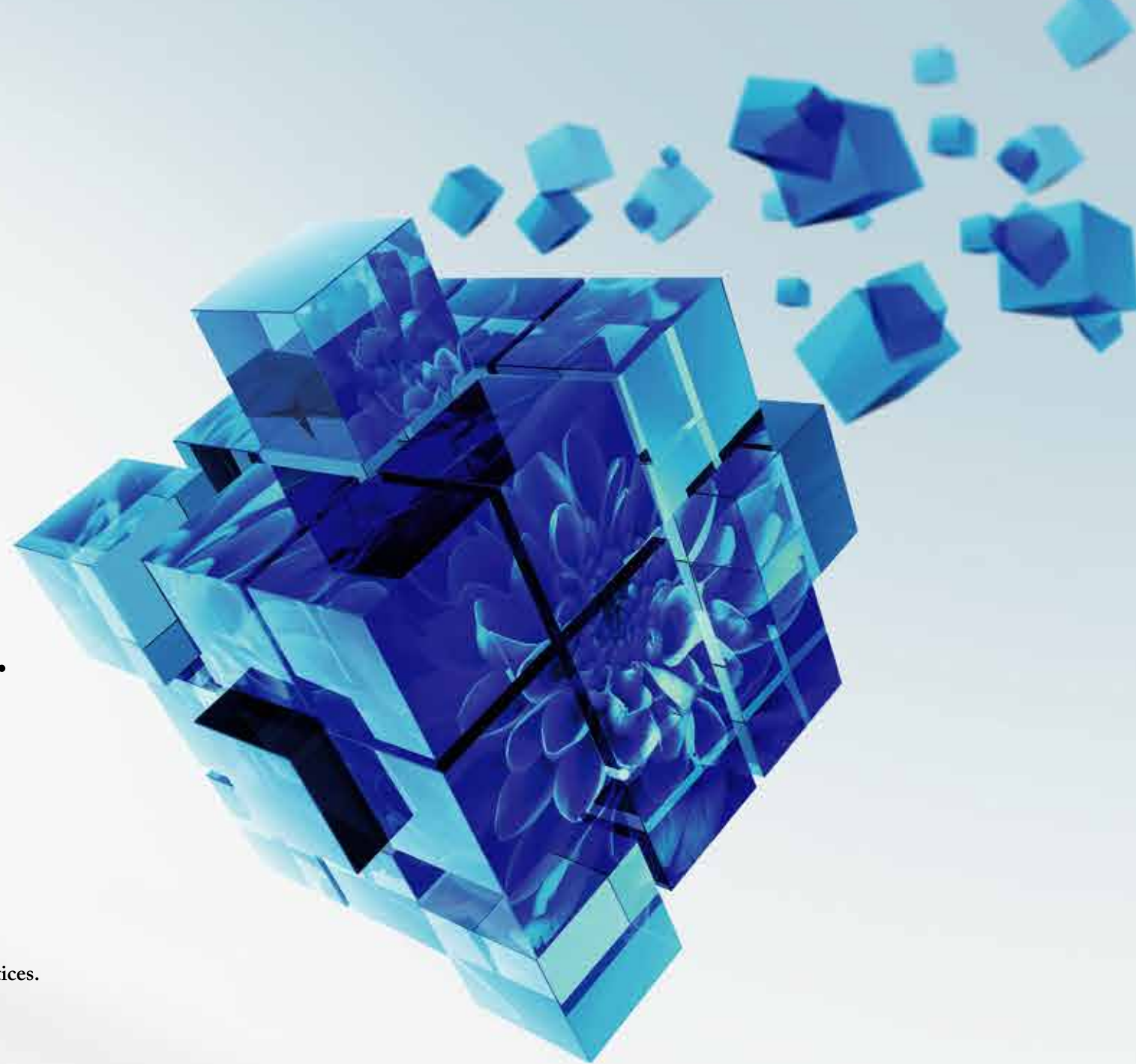
To address your various challenges—such as making your products more attractive, improving your current business processes, or creating eco-friendly products—we can provide unique, packaged solutions by bringing together the diverse strengths of our group companies.

Beyond the traditional domain of "packaging", more closely to customers, to a business partner that can make a big contribution.

We will continue to challenge new value creation with the strength of the group's cooperation.

Imaging strategy to boost product appeal.

In modern times when things are overflowing,
how to distinguish themselves from other companies
and to have customers select products is increasingly
becoming an important point of business success.
In response to these brand-building challenges,
we provide comprehensive solutions
spanning distinctive product creation,
impactful marketing promotions, and eco-friendly practices.



"Packages make value" Proposal as a packaging professional

It is the role of packaging that further elevates the appeal of your products. As packaging professionals, we offer not only design proposals that enhance your brand image, but also functional additions—such as 'microwave-safe quick cooking right in the pouch' and 'easy and smooth dispensing'—as well as measures to reduce environmental impact. As your partner, we work closely with you to craft attractive products.



Improve eyecatch of sales floor with decorative technology by high originality

Eye catching is indispensable in order to capture the eyes of inhabitants and attracting attention to products, at shop front of mass merchandisers where large amounts of merchandise are lining up. We can propose ways to increase product visibility through decorative innovations, such as clear boxes that showcase products beautifully and memorably, attention-grabbing seals, and POP labels. We will boost the strong impression that can not be buried in the sales floor with our unique diverse technologies.



Attractively appeal product features by devising display fixtures

Promoting new products at exhibitions or selling them in special mass-retailer corners requires display methods that leave a strong impression of the products' appeal. We also handle the planning and production of display fixtures that create a more striking presentation. You can leave special setups tailored to the venue in our hands, such as creating wall-to-width display spaces. Furthermore, cardboard display fixtures are lightweight and foldable, which saves labor in transport and assembly while making storage and disposal easy.



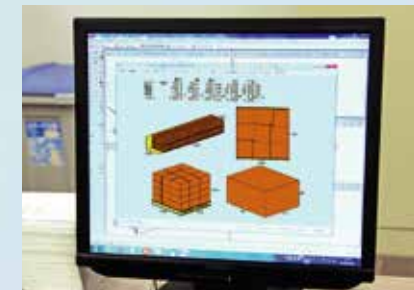
Transforming logistics efficiency via innovative packaging and shipping methods.

Driven by work-style reforms, a severe shortage of drivers has emerged, making the maintenance of traditional logistics functions a major social issue. Many companies are urgently implementing efficiency improvements. We respond to these challenges with our collective group strength. Backed by our unique know-how in eliminating delivery waste through innovative packaging, we empower your smart business.



Achieving Waste-Free Delivery through Load Efficiency Optimization Simulation

Did you know that logistics costs and efficiency are influenced by packaging? For example, if you devise a package that is stacked higher, you can increase the amount that can be carried at once and reduce the number of delivery vehicles. As a package expert, we perform simulations to optimize the delivery of customers with dedicated software, and propose packaging of sizes, shapes, and materials that can be transported efficiently with the least loss.



Collaborate bases throughout the country to support just-in-time supply

Flexibility is the key to achieving robust logistics. For example, even if the supply capability of our factory, which can provide good quality products, is dropped, if you can get the same quality products from our other factory, you can move the business without stagnation. The Meiwa Pax Group constantly plan to maximize the customer's value by producing what is manufactured at which factory and wherever it carries, taking full advantage of the strengths of having bases in Japan all over the country.



Support flexible delivery operations with our own logistics service from a base equipped with warehouse and distribution functions

Within our group, there are also bases that not only manufacture the products but also warehouse functions and logistics functions. With this function, we can prepare the necessary products beforehand collectively and efficiently and deliver it every time necessary timing is also possible. In addition, our own delivery service has a high degree of freedom in operation, so we can manufacture the products that customers think "I want now !" and can deliver them directly at the same time.



Package your **Business**

Tight cooperation that flexibly supplements the necessary resources now.

Currently the speed of business is accelerating.

As we have seen before, the idea of responding internally all the time will inevitably increase opportunity losses.

Therefore, we provide resources that customers demand, wide and timely according to the power of group companies.

Flexibly prepare the materials, personnel, equipment etc. you need right now, and support the business.



Prepare simple packaging at the time of sample shipping from a rich lineup

When a customer wishes to select an appropriate package for a small quantity of products such as test sales of new products or sample shipment, in many cases, it is not possible to find what is right for the product from the packaging materials of ready-made products. We, the Meiwa Pax Group, are increasing the number of standard items such as flexible packaging, clear boxes, fixtures, paperware, labels, etc. You can choose the most suitable one from a variety of lineups.



Temporary staffing and business contract to support the entire packaging process

We offer not only packages as things but also possible to provide the whole from packaging staff to packaging materials, for example, when launching production lines for customer's new products. If it is simply not enough manpower, we will respond by temporary staffing. If you would like us to manage, including the management, we have a system that accepts responsibility as business contracts, even considering improvement methods such as process management, task extraction and package specification change.



Flexible provision of original packaging materials desired by customers

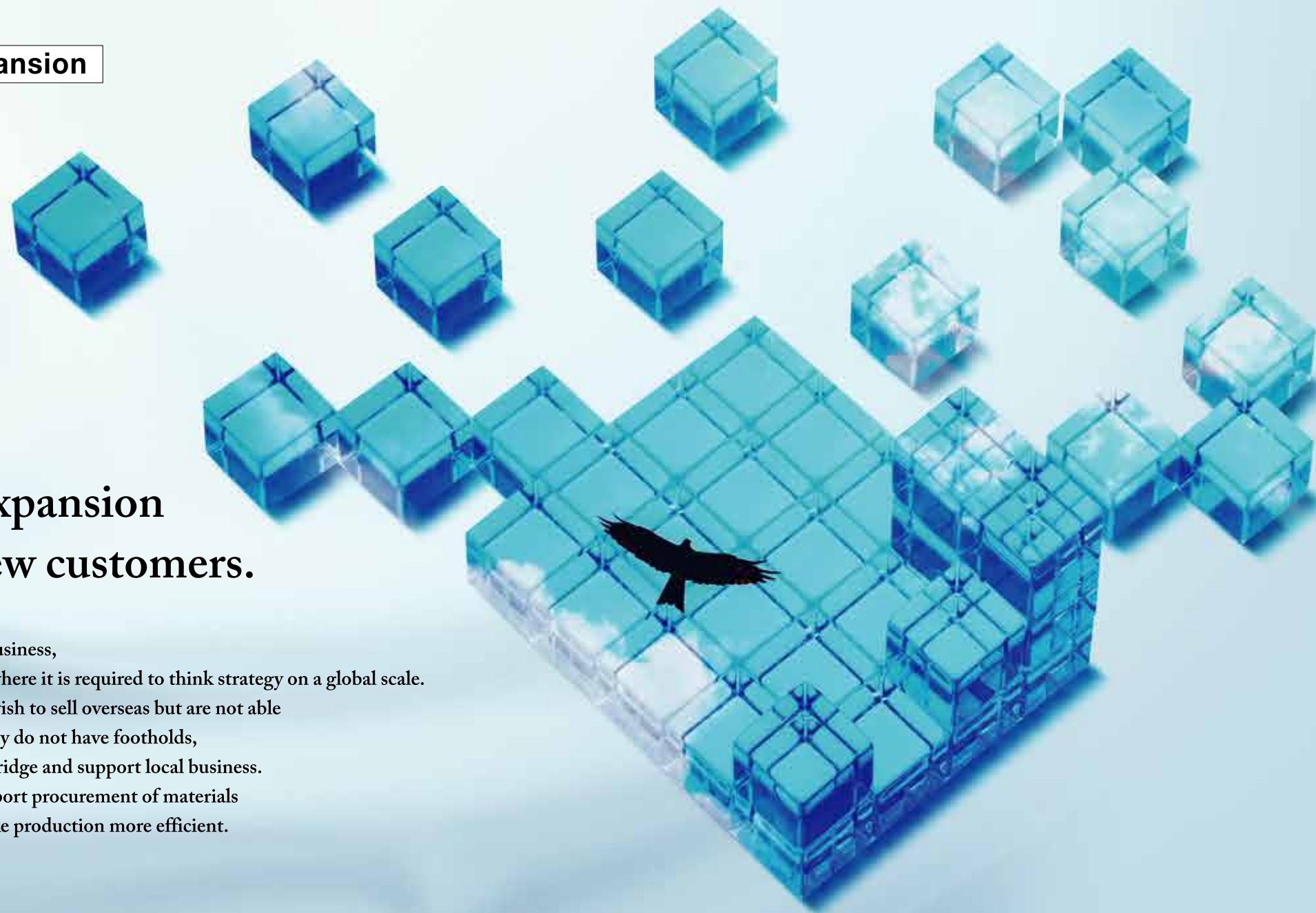
In case you are requesting special specifications such as packaging materials with additional functions tailored to the characteristics of products and large packaging materials that can pack large quantities of goods together, by the approximately 130 bag making machines owned by the group as a whole we can make original packaging material and offer it. Also, if you have a need to purchase a small machine for packaging, we can also guide you by making use of the group procurement function.



Package your **Expansion**

Global expansion to win new customers.

In order to expand business,
it is the present age where it is required to think strategy on a global scale.
For customers who wish to sell overseas but are not able
to realize because they do not have footholds,
we will serve as the bridge and support local business.
And also we can support procurement of materials
from overseas to make production more efficient.



Supplying high-quality packages locally in Asian region production

When vertically setting up a factory overseas, packages that were available in Japan may not be obtained locally, and the brand value of the product may be damaged. In order to support Japanese manufacturers and local manufacturers who are entering the world and developing businesses, we expanded our business base mainly in Asian regions where growth is prominent. Establishing group companies in Thailand, Vietnam and Malaysia is the cornerstone of overseas expansion, and we will continue to strengthen our global support capabilities by further internationalizing the group centered around these sites.



Thailand／Royal Meiwa Pax Co., Ltd.



Vietnam／SAIGON TRADING AND PACKAGING
ONE MEMBER LIMITED LIABILITY
COMPANY



Malaysia／MEIWA PAX MALAYSIA SDN. BHD.

Supports overseas export business and sales worldwide

Some of our customers want to export overseas, but they have been doing business mainly in the domestic market, so there is no know-how on customs clearance, etc., and some people are folding their arms. We have department that specialize in importing and exporting business within the group, and it is possible to act on behalf of customers when exchanging with foreign countries. We can respond to various consultations such as local support in detail.

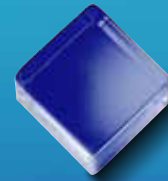




In order to realize the purpose of our customers,
we flexibly collaborate individual strengths
and spin out our own value.
That's why there is a solution
that we can only do.

The power of group companies that are professionals in each field of packaging creates even greater power by multiplication rather than simple addition. We have focused on that possibility and have been transforming ourselves now to evolve to a group company that realizes further organic collaboration. It all began with the need from customers. We are trying to realize a package solution that can only be done by deepening our ties while trying to find the best solutions by coordinating the power of individual companies and trial and error.





Group collaboration structure

Possible to make the best proposal by organizing a system flexibly according to customer's needs.

The Meiwa Pax Group can offer unique answers to customers' various requests. The first reason is that we are a group of professional companies that can handle a wide range of product areas. And the second reason is flexible collaboration ability. To the orders of requests, we first constructed a project structure that enables optimum response according to its contents. Under the careful planning by professional staff, we will realize the best proposal by combining the strengths of group companies from research, development to production.

From customer to our group company

Marketing

Market Research
(Domestic / Overseas)
Sales Activities
Advertisement Publicity
(PR, exhibition etc.)

Accepting Order

Confirm Order
Understand and Analyze
the Current Situation
Project Meeting
Staffing



Further to a professional product production system

Product Development
and Design

To create products based on
one-stop solutions centering
on group companies

Corresponds to a wide range of product fields with group power

Flexible Packaging Field



The world's only continuous
vacuum metallizing machine

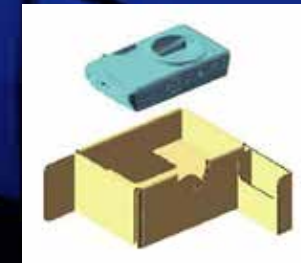


Blown Film Extrusion Machine

Lead the world with outstanding technical power
such as lamination, coat processing prepress etc.

By treating the surface of flexible packaging material, we can realize various functions and can provide customers with high added value. We possess technologies that other companies can not realize, such as having the world's only innovative equipment "Continuous Vacuum Metallizing Machine" that continuously conducts a vacuum deposition process to form a metal layer on the film surface. In addition, it has technology to stack lamination processing of many layers according to the application speedily and at low cost.

Paper Products Field



Design of storage packaging



Dual-use display box

Flexibly utilize the latest CAD software
to reliably respond to customers' packaging needs.

Packaging products such as corrugated cardboard and paperware that play a part of the group. Select various CAD software according to the application, plan and develop more precise and accurate packaging materials by assembly sequence drawing, storage member, collective packaging cardboard buffer design etc. We aim to realize 100% correspondence to customer's order.

Seal Label Printing Field



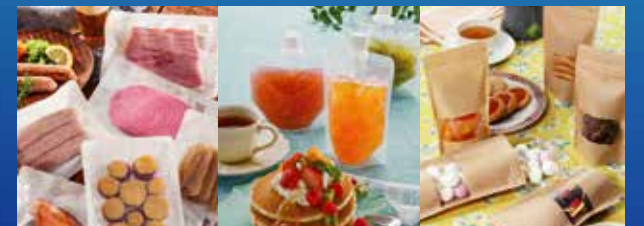
Shrink label capable
of foil stamping (cold foil)



Actively respond to new special printing,
realizing high-quality label making
as the face of products.

We manufacture a wide variety of labels from general labels to attention labels, MF labels, automobile stickers, correction labels and shrink labels. Printing machines are widely deployed according to printed materials such as letterpress printing, offset printing, flexo printing, silk screening, etc. It also supports on-demand printing for small lot. We propose printing methods, materials and specifications according to customer's purpose and cost.

Standard Pouch Field



More than 100,000 kinds of standard
pouch products are prepared mainly in food field.

Creating an original standard pouches suitable for packaging contents. Its fields range from foods, pharmaceuticals, cosmetics, industrial goods, electronic materials and so on to the number of top items in the industry. Among them, the food field, which occupies a large share of the market, covers most foods products such as confectionery, retort foods, frozen foods, health foods, agricultural products, and beverages.

Clear Box Field



Establishing technology beyond
the times one after another.

Continue to challenge the realization of new technologies, has achieved a number of results. High saturation of photographic printing by combination of offset printing and silkscreen printing, and soft ruled line called "Shinko soft line" are realized. Moreover the strengths of our superior technology and production system that draws a line with other companies, such as development of one-touch automatic bonding machine for PP clearbox."



Featured product introduction

Continue to produce customers' "If there is such a product ...", continue to realize new value in the industry.



Earth-friendly

Bio-polyethylene Pouch

59% sugarcane-derived biomass polyethylene—one of Japan's highest—used in the pouch's inner film.



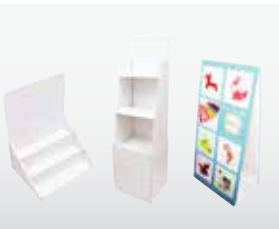
Lip Tainer

Lip Tainer is an ecology-minded lightweight, sturdy and rust-proof form of packaging designed for easy treatment and recycling.



Cardboard furniture ・POP

Because it is made of cardboard, it can be folded compactly and carried, easy to assemble. It is easy to discard after use.



Consideration for ease of use

Microwave pouches

These specially patented products are microwave safe and excellent for steaming foods. They enhance the inherent taste of foods.



Easy opening series

Process the opening for easy opening by hand for anyone . We propose a method suitable for the material.



Non-slip series

Non-slip finish by special treatment for enable opening with wet hands. With a rich variety of additional features, the non-slip series can be used with water, oil or even soap.



Variety rich product development

Laminated sheets for molded products

Laminate sheet for molded products with various functions added. In particular, containers for miso paste also handle standardized molded items.



Clear box

It is a high quality clear box with few whole process integrated production in Japan.



Cardboards, carton boxes and cushions

We manufacture cardboard and paper products such as industrial goods, food products, gifts, displays, display materials, cushioning materials, trays and so on.



Special original function

Kapola γ (gamma)

Kapola γ is a laminate packaging material that suppresses yellowing of materials, odor generation, and deterioration of sealing strength due to irradiation.



Kapola UV cut film

Blocking 98% of the ultraviolet range of 200 to 400 nm. Ideal for medical exteriors, infusion bags and cosmetics.



VCI

Excellent anti-rust effect on iron and iron alloys. This is a film coated on the inside with a volatile rust inhibitor.



High quality staple products

ATAC

Vacuum-metalized film with high barrier function and strong adhesion. There are few residues at incineration.



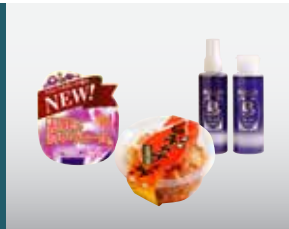
LIP PACK

The Lip Pack comes in various shapes cut with a Thomson processing as well as laser-trimmed packaging which improved easy opening. These products also considers ease of use.



Seal labels

Planning and production a wide range of seal labels from general labels to shrink labels for various fields spanning from medical use to cosmetics, food and industrial products.



In addition, various handled products

Lenses

Produce lenses from the proposal of various kinds of optical parts with high quality and affordable prices as main products.



Shampoo

Shampoo, conditioner, etc., we are dealing with high quality hair care products of professional-use.



ONSEN ICHIGO (Hot spring-grown strawberries)

Cultivating local varieties such as the 'Totteoki' variety while reducing the environmental impact through the use of hot spring heat.

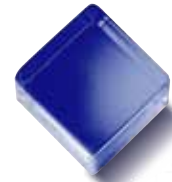


Group purchasing



Insurance agent





Functions of group companies

Eleven unique companies that exert unique strengths in multiple fields centering on package solutions are the source of group value.



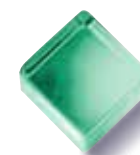
Through innovative flexible packaging products, make your life more comfortable.

Meiwa Pax is trying to make new flexible packaging materials from the viewpoint of inhabitants and advanced technology. We will continue to develop innovative products such as microwave safe packaging that can be pressurized and heated cooked as it is and packaging refilling that focuses on ease of use to support a more comfortable lifestyle.



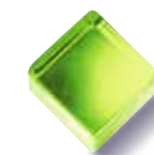
We respond to diverse needs regarding standard pouch with a wide lineup.

Meiwa Sansho is a general trading company aiming to become share number one in the industry of standard bag products. The field of products handled extends not only to foods, but also to every field in the life, from pharmaceuticals, electronic parts, sanitary goods, industrial and agricultural supplies, clothing and everyday items.



Holds original know-how that can respond to the special needs of manufacturers.

Tamapack handles a wide range of packaging materials around cardboard, we can respond finely to special needs such as cushioning material design of precision equipment and also simulate loading efficiency optimization. We also have the function of acting on behalf of customers to exports and imports.



Located in Bangkok, the capital city of Thailand, it is a core group base in Asia.

Established as a joint venture company with Royal Can Industries Co., Ltd., a major Thai can maker, and Meiwa Pax Co., Ltd.. Royal Meiwa Pax is equipped with rotary gravure printing machine, dry lamination machine, bag making machine, etc., and manufactures packaging materials for foods, medicines, electronic materials, cosmetics and so on.



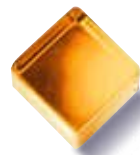
From Vietnam, which develops remarkably, we deliver reliable products to the world.

Located in the Vin Roc Industrial Park where various production bases in Ho Chi Minh City of Vietnam gather. Supplies products that promise "safety and security" in an integrated system from design to manufacturing to the global market. We are also manufacturing products such as field of cosmetics and pharmaceuticals, mainly in the food field.



Supporting business in Malaysia which is the entrance of the Islamic market.

Established ATOM as the third Asia manufacturing and sales base in Selangor State, Malaysia. Since we can carry out from requested package manufacturing to logistics and sales in a consistent system, we have many transactions with major manufacturers, especially boasting an overwhelming share in flexible packaging of detergent.



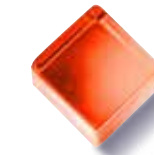
Total coordinator to meet all packaging needs.

Sunpack has the support ability to comprehensively provide packaging materials and promotional materials, etc. throughout Kyushu. Our strength is that we can prepare optimal solutions that match customer's issues such as quality, cost and delivery time. We have our own equipment and technology regarding the manufacture of paperwares and labels.



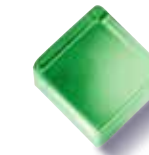
We are a professional technical group on clear boxes.

Shinko Kasei is a specialized manufacturer of clear boxes capable of producing only a few all processes in Japan. We succeeded in developing the printing and bonding technology of PP materials harmless to the environment, development of one-touch automatic bonding machine for clearbox, etc. We have gained a great reputation for its unique technology from many points.



Dream Web System operates a shopping website that sells cosmetics, supplements and so on.

In the web shopping site "Nadesico no Mori", products such as beauty items and supplements are sold. Handles miscellaneous goods and household appliances that color day-to-day living, selling more than 10,000 items. We always have higher quality products than consumers demand.



Based on the theme of "beauty and health", wholesale products to meet women's needs.

Mugensha develops comprehensive wholesale business of hair care products for perfume salon and health & beauty care products, offering better products to major retailers and drug stores. We are also pursuing customer satisfaction with the best product proposal while also looking at future trends of inbound needs.



We aim to solve social issues through the implementation of smart agriculture.

We have established a carbon-neutral farm that creates next-generation agriculture using ICT to solve social challenges such as Japan's low food self-sufficiency rate and declining farming population. Focusing on strawberry production, processing, and sales as our core business, we are also engaged in supporting new farmers and revitalizing local communities.



For sustainable development

The Meiwapax Group contributes to the realization of a sustainable society through the creation of valuable products.



Environmentally conscious

Developing environmentally friendly products

We are taking a multifaceted approach to eco-friendly design. Working together with our customers, we are developing sustainable packaging for a better society, such as pouches and labels made from biomass materials blended with plant-derived ingredients, and mono-material packaging aimed at improving recyclability.



FSC certification acquired

Tamapack of the group company approves the FSC aiming to properly preserve the forest environment as part of the management philosophy of "Protecting the global environment" and "Promotion of environmental activities" listed as one of the highest management issues, and obtained FSC® CoC certification.



Universal design

Proposal that made use of proprietary technology

We stand from the viewpoint of inhabitants, pursue packages easy to open, easy to use, easy to understand, easy to disposal, easy to open for anyone in flexible packaging materials. We aim to realize convenient and comfortable living for as many people as possible.



Countermeasures against disaster

Development of original products

We are developing products that can be used as disaster/emergency preparedness. We also handle long-term storage pouches for disaster stockpiles, bag-in-boxes useful for emergency water supply, and easily assembled cardboard beds and toilets for emergencies.



Digital transformation (DX) of the primary sector

Pursuing sustainable agriculture

At our group company, Meiwa Farm HYBRID, we promote labor-saving and less physical burden in farming operations by utilizing advanced technologies such as ICT. Furthermore, we are advancing initiatives toward net-zero CO₂ emissions, pursuing sustainable agriculture.



Health and productivity management

Certified as a Health and Productivity Management Excellent Corporation

Based on the idea that maintenance and promotion of employee health leads to improvement in corporate productivity and profitability of companies, strategically practicing employee health management. In recognition of these achievements, we have been certified as a Health and Productivity Management Outstanding Organization by the Ministry of Economy, Trade and Industry (METI)



Group network

Overseas bases

CHINA

TAMAPACK HONG KONG LTD.
Hong Kong / Shenzhen, China

TAMAPACK ZHONG SHAN LTD.
Zhong shan, China

SAIGON TRAPACO
Ho Chi Minh, Ha noi

THAILAND

VIETNAM

TAMAPACK (THAILAND) CO., LTD.
Bangkok

Royal Meiwa Pax CO., LTD.
Kratumban Samutsakorn

MALAYSIA

MEIWA PAX MALAYSIA SDN. BHD.
Semenyih Selangor

JAPAN

Domestic bases

Nagano Pref.

Meiwa Pax Co., Ltd. Iida Factory
Tamapack Co., Ltd. Nagano Sales Office

Aichi Pref.

Meiwa Pax Co., Ltd. Chubu Sales Office
Meiwa Sansho Co., Ltd. Chubu Sales Office

Gifu Pref.

Shinko Kasei Co., Ltd. Headquarters

Osaka Pref.

Meiwa Pax Co., Ltd. Osaka Headquarters / Factory
Meiwa Pax Co., Ltd. Nishi Nihon Branch Office
Meiwa Pax Co., Ltd. Osaka Chuo Sales Office
Meiwa Pax Co., Ltd. Takatsuki Factory
Meiwa Pax Co., Ltd. Ikuno Factory
Meiwa Sansho Co., Ltd. Headquarters / Sales Dept.
Meiwa Sansho Co., Ltd. Kashiwara Factory
Tamapack Co., Ltd. Head Office
Tamapack Co., Ltd. Osaka Branch Office
Tamapack Co., Ltd. Shin Osaka Branch Office
Sunpack Corp. Osaka Sales Office
Shinko Kasei Co., Ltd. Osaka Sales Office
Dream Web System Co., Ltd.
Branding Co., Ltd.

Hyogo Pref.

Meiwa Pax Co., Ltd. Hyogo Factory
Meiwa Sansho Co., Ltd. Toyooka Factory

Tottori Pref.

Meiwa Sansho Co., Ltd. Tottori Factory
Meiwa Farm HYBRID Co., Ltd.

Kagawa Pref.

Meiwa Pax Co., Ltd. Shikoku Sales Office
Meiwa Sansho Co., Ltd. Shikoku Sales Office

Hiroshima Pref.

Meiwa Pax Co., Ltd. Chugoku Sales Office
Meiwa Sansho Co., Ltd. Chugoku Sales Office

Fukuoka Pref.

Meiwa Pax Co., Ltd. Kyushu Branch
Meiwa Sansho Co., Ltd. Kyushu Sales Office
Sunpack Corp. Headquarters / Factory
Sunpack Corp. Fukuoka Factory
Mugensha Co., Ltd. Kyushu Branch

Kumamoto Pref.

Meiwa Pax Co., Ltd. Yatsushiro Factory
Meiwa Pax Co., Ltd. Kyushu Chuo Sales Office

Miyazaki Pref.

Meiwa Pax Co., Ltd. Minami Kyushu Sales Office
Meiwa Sansho Co., Ltd. Minami Kyushu Sales Office

Hokkaido Pref.

Meiwa Pax Co., Ltd. Hokkaido Sales Office
Meiwa Sansho Co., Ltd. Hokkaido Sales Office

Miyagi Pref.

Meiwa Pax Co., Ltd. Tohoku Sales Office
Meiwa Sansho Co., Ltd. Tohoku Sales Office

Yamagata Pref.

Tamapack Co., Ltd. Yamagata Factory
Tamapack Co., Ltd. Higashine Sales Office

Niigata Pref.

Meiwa Pax Co., Ltd. Shinetsu Sales Office
Meiwa Sansho Co., Ltd. Shinetsu Sales Office

Tokyo Pref.

Meiwa Pax Co., Ltd. Tokyo Headquarters
Meiwa Sansho Co., Ltd. Tokyo Sales Office
Tamapack Co., Ltd. Headquarters
Tamapack Co., Ltd. Tokyo Sales Office
Sunpack Corp. Tokyo Sales Office
Shinko Kasei Co., Ltd. Tokyo Sales Office
Mugensha Co., Ltd. Tokyo Sales Office

Chiba Pref.

Meiwa Pax Co., Ltd. Noda Factory
Meiwa Sansho Co., Ltd. Noda Factory

Saitama Pref.

Mugensha Co., Ltd. Hatanaka Head Office / Distribution Center

Yamanashi Pref.

Meiwa Pax Co., Ltd. Nirasaki Factory
Tamapack Co., Ltd. Kofu chuo Factory
Tamapack Co., Ltd. Kofu Factory



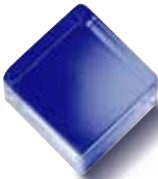
Message from the President

With multiplication of expertise,
we will open up new possibilities.
To the value co-creation partner advanced one step
in the packaging industry.

The Japanese economy surrounding us is not expected to grow like momentum in the future, and society is rapidly changing towards quality from quantity. Manufacturers who are our customers also seriously tried and errored on how to provide high value products to end users. In such an era, package manufacturer not only think about packaging by offering the finished products from customers, but also as a partner of the customer's product development attitude to realize products with higher added value become important. We will concentrate on the power of professional enterprises in various fields of packaging, centering mainly on Meiwa Pax which handles flexible packaging field, and by reorganizing the organization by further consolidation, flexible collaboration is possible, We hope to further strengthen value co-creation. The word "Package your vision" listed in the group's flag is a statement of our intention to support not only provision of packaged products but also realization of the vision envisioned by customers. For example, if you can think of flexible packaging with paperware or cardboard as a hybrid, you will be able to demonstrate new possibilities with unprecedented creativity. We hope to provide the world the value required in the next era by multiplication of expertise realized by strengthening group capabilities.

Meiwa Pax Holdings Co., Ltd.
President Jun Masuda

Jun Masuda



Group history

March 1962	Meiwa Kasei Kougyosyo was established in Hirano Nodo-cho, Higashisumiyoshi-ku, Osaka-city, Osaka
October 1966	Established Meiwa Kasei Printing Co., Ltd. with capital 2 million yen in Nakagawa, Ikuno-ku, Osaka-city
March 1970	Opened Second factory in Tatsumidaichi-cho, Ikuno-ku, Osaka-city
March 1975	Opened Higashi Osaka Factory in Kashidahonmachi, Higashiosaka-city
October 1980	Opened Hyogo Factory in Izushi-cho, Izushi-gun in Hyogo Prefecture
October 1981	Opened Tokyo Sales Office
December 1982	Opened Niigata Sales Office
January 1984	Inaugurated the new headquarters factory in Kashiwara-city, Osaka Prefecture At the same time closed the former headquarters factory and Higashi Osaka Factory
July 1986	Opened Kagawa Sales Office and Fukuoka Sales Office
July 1988	Established Meiwa Sansho Co. Ltd. for the main purpose of selling standard pouch of flexible package. Promoted the Tokyo Sales Office in Tokyo Branch Opened Osaka Branch and Hiroshima Sales Office
July 1989	Changed Company name to Meiwa Pax Co., Ltd.. Opened Sendai Sales Office
May 1991	Opened Sapporo Sales Office in Hokkaido Prefecture.
December 1991	Completed the first phase of construction New Hyogo Factory in Izushi-cho torii Izushi-gun, Hyogo Prefecture
February 1996	New Hyogo Factory completed the second phase of construction
April 2000	Opened Meiwa Sansho Toyooka Factory in Kamiyoshi-dai, Toyooka-city in Hyogo Prefecture
April 2003	Opened Chubu Sales Office
June 2003	Promoted the Tokyo Branch to Tokyo Headquarters, the Osaka Branch to Nishinihon Branch Office, Fukuoka Sales Office to Kyushu Branch
October 2005	Grouping Kaitokagaku Kogyo Co., Ltd.
January 2006	Grouping FP Kako Co., Ltd.
January 2007	Opened Meiwa Sansho Noda Factory in Noda-city, Chiba Prefecture

February 2009	Grouping Fill Technos Co., Ltd.
June 2009	Opened Meiwa Sansho Kashiwara Factory in Kashiwara-city Enmyo-cho in Osaka Prefecture
November 2009	Grouping Dream Web System limited Company
March 2010	Established Meiwa Pax Holdings transition to a holding company system Chang the corporate status of Dream Web System from limited company to Corporation.
December 2010	Grouping Branding Co., Ltd.
September 2011	Established Royal Meiwa Pax Co., Ltd. jointly with Royal Can Industries Co., Ltd.
April 2012	Merged of FP Kako Co., Ltd. into Meiwa Pax Co., Ltd.
June 2012	Grouping Mugensha Co., Ltd.
July 2012	Grouping Tamapack Co., Ltd.
January 2013	Royal Meiwa Pax Co., Ltd. started operation
March 2013	Grouping Sunpack Co., Ltd. Grouping Fukuoka Seal Company
April 2013	Merged with Kaitokagaku Kogyo Co., Ltd. and Fill Technos Co., Ltd. as Meiwa Pax
December 2014	Grouping Saigon Trading and Packaging Joint Stock Company
March 2015	Grouping SQ Corporation Ltd.
March 2016	Grouping Atom Corporation Sdn. Bhd.
May 2016	Grouping Kurume Seihan Printing
February 2017	Grouping Kofu-Shiki Co., Ltd. and Shinko Kasei Co., Ltd.
June 2017	Grouping Paper World Corp.
April 2019	Group restructuring. Tamapack Co., Ltd., Kofu-Shiki Co., Ltd., SQ Corporation Ltd., Paper World Corp. are reorganized into Tamapack Co., Ltd., Sunpack Corp., Fukuoka Seal Company, Kurume Seihan Printing are reorganized into Sunpack Corp.
April 2020	Established Meiwa Farm HYBRID Co., Ltd.
November 2023	Atom Corporation Sdn. Bhd. changed its company name to MEIWA PAX MALAYSIA SDN. BHD.



Meiwa Pax Co., Ltd.

Meiwa Sansho Co., Ltd.

Tamapack Co., Ltd.

Sunpack Corp.

Shinko Kasei Co., Ltd.

Royal Meiwa Pax Co., Ltd.

SAIGON TRADING & PACKAGING ONE MEMBER LIMITED LIABILITY COMPANY

MEIWA PAX MALAYSIA SDN. BHD.

Dream Web System Co., Ltd.

Mugensha Co., Ltd.

Meiwa Farm HYBRID Co., Ltd.

Branding Co., Ltd.